



# EloPin® PRESS-FIT

by



# LEMAN industrie

## PRESS-FIT SOLUTION



### — ABOUT TBS Sorig

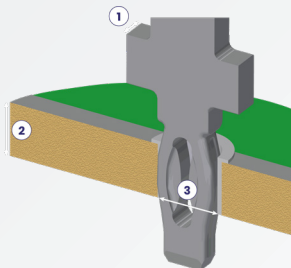
- In partnership with LEMAN industrie
- License owner of EloPin
- A product developer
- Based in Germany
- Over 20 years experience

### — BENEFITS OF THE EloPin® PRESS-FIT

- Low press-in force & high push-out force
- No tin chips
- High mechanical stability
- Gas-tight, reliable connection
- Low mechanical stress on the PCB during press-in process
- No «nozzle effect» (deformation of the PCB layers from press-in)
- Temperature range from -40°C to 150°C (rem. 1)
- Low electric resistance

### — EloPin® SIZES / VARIANTS

Name	Material Thickness	PTH Diameter	PCB Thickness
EloPin 04-06	0,4 mm	0,6 mm	1,0 mm
EloPin 06-10	0,6 mm	1,0 mm	1,44 (1,0) mm
EloPin 08-145	0,8 mm	1,45 mm	1,44 mm
EloPin 08-16	0,8 mm	1,6 mm	1,44 mm
EloPin 12-20	1,2 mm	2,0 mm	1,44 mm



1. Material Thickness
2. PCB Thickness
3. PTH Diameter

## TECHNICAL DATA

EloPin	04-06	06-10	08-145	08-16	12-20
Press-in Force, Max	100 N	100 N	160 N	160 N	200 N
Press-in Force, Typical	20-60 N	65 N	115 N	85 N	160 N
Push-out Force, Min	20 N	30 N	40 N	50 N	50 N
Push-out Force, Typical	35-70 N	60 N	135 N	105 N	110 N
Volume Resistance, Max	1 mOhm	1 mOhm	1 mOhm	1 mOhm	1 mOhm
Volume Resistance, Typical	0.05 mOhm	0.01 mOhm	0.01 mOhm	0.01 mOhm	0.01 mOhm
Current Capacity	Not tested	Approx. 8A	Approx. 25A	Approx. 25A	Approx. 45A

## BASE MATERIALS

Application	Mobility	Mobility	Mobility
Base Material	CuSn6	CuNi3SiMg	CuCrAgFeTiSi
Electrical Conductivity MS/m	9	25	46
Thermal Con. W/(m.k)	75	190	320
Surface Finish	Sn100 on Ni	Sn100 on Ni	Sn100 on Ni
Max. Usage Temperature	95 °C	150 °C	150 °C
EloPin 04-06	✓	✓	
EloPin 06-10	✓	✓	
EloPin 08-145		✓	✓
EloPin 08-16	✓	✓	
EloPin 12-20		✓	✓

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